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*A Comprehensive Guide  
to Understanding and Using  
NVSM Devices*

*Edited by*  
William D. Brown  
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IEEE Press Series on Microelectronic Systems  
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defined as the "0" or erased state and the "1" or written (programmed) state, as illustrated in Fig. 1.4.

From the basic theory of the MOS transistor, the threshold voltage is given by

$$V_{TH} = 2\phi_F + \phi_{ms} - \frac{Q_I}{C_I} - \frac{Q_D}{C_I} - \frac{Q_T}{\epsilon_I} d_I \quad (1.1)$$

where  $\phi_{MS}$  = the work function difference between the gate and the bulk material  
 $\phi_F$  = the Fermipotential of the semiconductor at the surface  
 $Q_I$  = the fixed charge at the silicon/insulator interface  
 $Q_D$  = the charge in the silicon depletion layer  
 $Q_T$  = the charge stored in the gate insulator at a distance  $d_I$  from the gate  
 $C_I$  = the capacitance of the insulator layer  
 $\epsilon_I$  = the dielectric constant of the insulator

Thus, the threshold voltage shift, caused by the storage of the charge  $Q_T$  is given by

$$\Delta V_{TH} = -\frac{Q_T}{\epsilon_I} d_I \quad (1.2)$$

The information content of the device is detected by applying a gate voltage  $V_{read}$  with a value between the two possible threshold voltages. In one state, the transistor is conducting current, while, in the other, the transistor is cut off. When the power supply is interrupted, the charge should, of course, remain stored in the gate insulator in order to provide a nonvolatile device.

The storage of charges in the gate insulator of a MOSFET can be realized in two ways, which has led to the subdivision of nonvolatile semiconductor memory devices into two main classes.

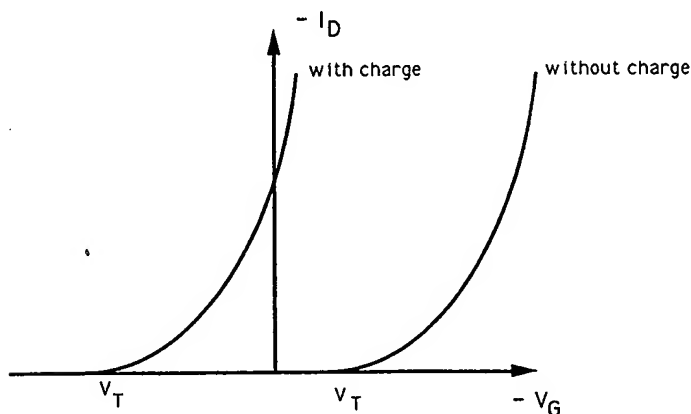


Figure 1.4 Influence of charge in the gate dielectric on the threshold of a p-channel transistor.

The first class of devices is based on the storage of charge on a conducting or semiconducting layer that is completely surrounded by a dielectric, usually thermal oxide, as shown on Fig. 1.5a. Since this layer acts as a completely electrically isolated gate, this type of device is commonly referred to as a floating gate device [1.6, 1.7].

In the second class of devices, the charge is stored in discrete trapping centers of an appropriate dielectric layer. These devices are, therefore, usually referred to as charge-trapping devices. The most successful device in this category is the MNOS device (metal-nitride-oxide-semiconductor) structure [1.2, 1.8], in which the insulator consists of a silicon nitride layer on top of a very thin silicon oxide layer, as shown in Fig. 1.5b. Other possibilities, such as  $\text{Al}_2\text{O}_3$  (MAOS) and  $\text{Ta}_2\text{O}_5$  (MTOS) [1.9, 1.10], have never been successfully exploited.

Further details on the cell types, features, and new developments, as well as a comparison of these classes of nonvolatile memory cells, are given in Section 1.4.

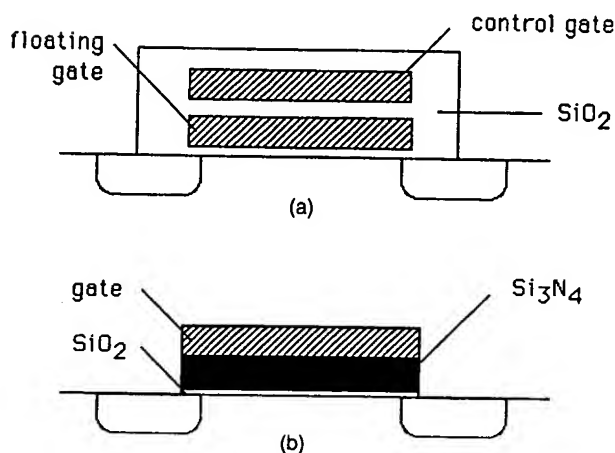


Figure 1.5 Two classes of nonvolatile semiconductor memory devices: (a) floating gate devices; (b) charge-trapping devices (MNOS device).

### 1.1.2 Short Historical Review

The idea of using a floating gate device to obtain a nonvolatile memory device was suggested for the first time in 1967 by D. Kahng and S. M. Sze [1.1]. This was also the first time that the possibility of nonvolatile MOS memory devices was recognized.

The memory transistor that they proposed started from a basic MOS structure, where the gate structure is replaced by a layered structure of a thin oxide  $I_1$ , a floating but conducting metal layer  $M_1$ , a thick oxide  $I_2$ , and an external metal gate  $M_2$ , as shown in Fig. 1.6. This device is referred to as the MIMIS (metal-insulator-metal-insulator-semiconductor) cell. The first dielectric  $I_1$  has to be extremely thin in order to obtain a sufficiently high electric field to allow tunneling of electrons toward the floating gate. These electrons are then "captured" in the conduction band of the floating gate  $M_1$ , if the dielectric  $I_2$  is thick enough to prevent discharging. When the gate voltage is removed, the field in  $I_1$  is too small to allow